

In the Specification

Amend the last paragraph (lines 22-26) on page 7 of the substitute specification to read as follows:

As FIG. 2 shows, the curvature of the convex shape 14 in the direction of the head part 16 to be formed is greater (*i.e., has greater radii of curvature*) than in the direction of the base part 18 via which the stem part 17 is connected to the substrate 10. In this manner, each curvature has increased radii of curvature adjacent its inner end where the head is formed and decreased radii of curvature adjacent an outer end where the connection of the stem to the substrate is formed. It has proven especially advantageous if, viewed from the lengthwise direction of the stem part 17 in the direction of the head part 16, the shape 14 is provided with its greater curvature beginning above the middle, preferably in the upper third.